temp-gard

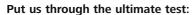
Temperature

temp-gard 8p

The temp-gard system records and saves object and air temperature during the cure process. Documentation and analysis of the temperature profile is made easy with the temp-chart software: All you need to control and optimize your baking process.

temp-gard 8p system

- Memory card to store the temperature data: unlimited data storage, fast data download, easy file management
- Long lasting batteries 250,000 readings or 300 hours in continuous operation
- Built-in display shows automatic functionality check and allows direct programming of operating parameters
- Robust thermal barrier made of stainless steel with absolutely safe temperature insulation
- 8 thermocouples for any application
- High accuracy guarantees for long-term reliable results
- Temperature stable results under any circumstances



temp-gard will give you the same results even after being in the oven for more than 1 hour - no drift!!!





Ordering Information

| Cat. No. | Description | |
|----------|---------------------------------------|--|
| E-3300 | temp-gard 8p | |
| EE-3300 | Extended Warranty one year additional | |

Comes complete with:

temp-gard instrument

temp-chart software

- 1 Thermal barrier
- 1 Set of heat sinks
- 1 Memory card (PCMCIA)
- 1 Probe for air temperature, magnet
- 7 Probes for object temperature, magnet
- 1 Interface cable to PC
- 2 Mignon batteries Operating manual

Certificate included

Carrying case

Training



Technical Specifications

| temp-gard 8p Accuracy | + 0.5 °C |
|--------------------------|---|
| | |
| Resolution | 0.1 °C at 280 °C |
| No. of Channels | 8 |
| Memory | 500 KB on memorycard |
| Sampling Interval | 1 sec up to 5 min |
| Temperature Range | 0 to 120 °C; 280 °C; 500 °C |
| Trigger | start-key; time; threshold |
| Battery Capacity | 1 sec interval = 30 h battery |
| Display | 4 columns with green LCD |
| Interface | PCMCIA-card and RS 232 |
| Thermal Barrier | |
| Dimensions | 245 x 209 x 160 mm (9.6 x 8.2 x 6.3 in) |
| Weight | 5.5 kg (12.1 lbs) |
| Maximum Duration | at 100 °C, 9 h; at 200 °C,4 h; at 250 °C, 3 h |

Hardware Requirements:

Windows® 95; 98 or NT-computer with min. 6 MB available hard disk space; 3.5 inch floppy disk drive, serial port, PCMCIA slot or drive, Windows® compatible printer

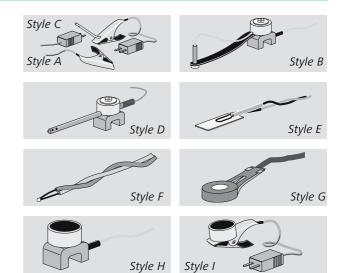


Temperature

temp-gard Accessories

Temperature Probes for any Application

- High quality thermocouple type "K" with special limits of error 1.1 °C or 0.4 % (ANSI MC 96.1)
- Magnets or clamps do not influence measurement results
- Connection cable of 1.5 m (59 in), 3 m (118 in) and 8 m (315 in) length available (see table)
- Response time for 100 % measuring range from 5 seconds to 2.5 minutes depending on probe style



| Cat. No. | Information Description | |
|------------------|------------------------------------|--|
| E-3121 | Object Probe | |
| E-3122 | Object Probe | |
| E-3123 | Object Probe | |
| E-3124 | Object Probe | |
| E-3125 | Object Probe | |
| E-3126 | Object Probe | |
| E-3127 | Air Probe | |
| E-3128 | Air Probe | |
| E-3129 | Air Probe | |
| E-3130 | Air Probe | |
| E-3131 | Air Probe | |
| E-3132 | Air Probe | |
| E-3133 | Foil Probe | |
| E-3134 | Open Probe | |
| E-3135 | Open Probe | |
| E-3136 | Open Probe | |
| E-3137 | Extension | |
| E-3138 | Extension | |
| E-3141 | Object Probe | |
| E-3142 | Object Probe | |
| E-3142 | IR Probe | |
| E-3144 | IR Probe | |
| E-3038 | Adhesive Tape | |
| E-3321 | Thermal Barrier | |
| E-3321 | Heat Sink | |
| E-3323 | Thermal Barrier lite | |
| E-3323 | Thermal Barrier | |
| E-3324 E-3315 | | |
| E-3330 | temp-gard logger | |
| E-3330 E-3331 | Memory Card PCMCIA Card Reader | |
| | Printer with Printer Interface Box | |
| E-3335 | | |
| E-3336 | Printer Interface Box | |
| E-3340 | Printer | |
| E-3332 | Barrier | |
| | | |

| Technical Specifications | | | | | |
|---|---------------------|----------------|--------------------|-----------------|--|
| Style | Probe | Length | Attachment | Max Temperature | |
| A | object | 1.5 m | clamp | 265 °C (509 °F) | |
| A | object | 3 m | clamp | 265 °C (509 °F) | |
| A | object | 8 m | clamp | 265 °C (509 °F) | |
| В | object | 1.5 m | magnet | 265 °C (509 °F) | |
| В | object | 3 m | magnet | 265 °C (509 °F) | |
| В | object | 8 m | magnet | 265 °C (509 °F) | |
| C | air | 1.5 m | clamp | 265 °C (509 °F) | |
| С | air | 3 m | clamp | 265 °C (509 °F) | |
| C | air | 8 m | clamp | 265 °C (509 °F) | |
| D | air | 1.5 m | magnet | 265 °C (509 °F) | |
| D | air | 3 m | magnet | 265 °C (509 °F) | |
| D | air | 8 m | magnet | 265 °C (509 °F) | |
| Е | foil | 1.5 m | | 265 °C (509 °F) | |
| F | open junction | 1.5 m | | 265 °C (509 °F) | |
| F | open junction | 3 m | | 265 °C (509 °F) | |
| F | open junction | 8 m | | 265 °C (509 °F) | |
| | extension | 3 m | | 265 °C (509 °F) | |
| | extension | 5 m | | 265 °C (509 °F) | |
| G | object | 1.5 m | washer 4 mm | 265 °C (509 °F) | |
| G | object | 3 m | washer 4 mm | 265 °C (509 °F) | |
| Н | IR | 3 m | magnet | 265 °C (509 °F) | |
| <u> </u> | IR | 3 m | clamp | 265 °C (509 °F) | |
| heat-p | proof adhesive tape | for attachme | ent of foil probes | | |
| incl. 2 | heat sinks, max du | uration at 250 |) °C, 3h | | |
| 1 piec | e | | | | |
| lite max duration at 250 °C, 40 min | | | | | |
| max duration incl. 2 x 3322 at 500 °C, 15min (400 °C = 30 min) | | | | | |
| temp-gard 8p logger | | | | | |
| PCMCIA-Memorycard | | | | | |
| external card drive for PC; parallel port | | | | | |
| for temp-gard 8p/basic | | | | | |
| for temp-gard 8p/basic | | | | | |
| for temp-gard 8p/basic | | | | | |
| Cover for heat sink to protct against penetration of water/vapors | | | | | |



temp-gard

Temperature

temp-gard basic

temp-gard basic comes with everything you need to record - analyze your oven temperature.

The optional printer interface adds the possibility to print and document the oven profile at the production line - without a PC!

Step 1

The highly accurate data logger records up to 8 channels of temperature data and stores them on a PCMCIA memory card.

Step 2

Connect the portable printer to the printer interface box and put your memory card in.

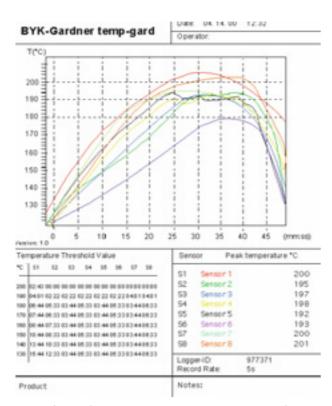
Step 3

A complete QC report will be printed automatically that includes the following:

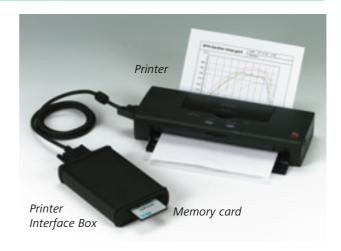
- Graph of temperature profile
- Peak temperatures
- Table with temperature data and duration for each probe.

Step 4

You can download your measurement results from the memory card to EXCEL with the easy-link software - all included.



You no longer have to wait to view your report or take information back to your office.





- Highly accurate and long-term reliable measurement data
- PCMCIA memory card: stores the data, guarantees fast data download and makes file management easy
- Long lasting, standard batteries available off the shelf: Your system is always ready
- Small, robust thermal barrier made of stainless steel
- 4 thermocouples for object and air temperature included (up to 8 probes can be connected)



You can upgrade the temp-gard basic with our temp-chart software for a full analysis of your temperature profile. See pages 155 - 156.



Training temp-gard / temp-chart

BYK-Gardner offers you more than just an instrument. We assist you in operation of the temp-gard data logger and temp-chart Software to analyze your curing process. As a result you will be able to use the system to save time and money and at the same time improve your quality. Therefore, the instrument comes with a half day training course including:

- 1. Temperature Analysis, Oven Profiles Theory
 - Temperature versus time, typical process curves
 - Data interpretation: How can the oven profile be used to optimize process / material parameters
- 2. temp-gard Operation
 - Setup parameters on the instrument

3. Operation and Software Training

- Software overview
- Setup a template to create a routine measurement procedure
- Programming of temp-gard with templates and measurement in production oven
- Data transfer to temp-chart software and saving in a file for routine process control
- 4. Data analysis:
 - Oven analysis
 - Process optimization
 - Identification of problems

Ordering Information

| Cat. No. | Description | |
|----------|---------------------------------------|--|
| E-3333 | temp-gard basic | |
| EE-3333 | Extended Warranty one year additional | |

Comes complete with:

temp-gard instrument

- 1 Thermal barrier
- 1 PCMCIA Memory card
- 1 Probe for air temperature, magnet, 3m
- 3 Probes for object temperature, magnet, 3m
- 1 Interface cable
- 4 Alkaline batteries

easy-link Software

Operating manual

Certificate

Carrying case

Training

| - 1 | | | | |
|------|--------|----|--------|--------|
| echi | nıcal | ۱ | ocitic | ations |
| CCII | ıııcaı | JP | ~~ | ations |

| temp-gard basic | |
|-------------------------|--|
| Accuracy | ± 0.5 °C |
| Resolution | 0.1 °C at 280 °C |
| No. of Channels | 8 |
| Memory | 500 KB on memory card |
| Sampling Interval | 1 sec up to 5 min |
| Temperature Range | 0 °C to 120 °C; 280 °C; 500 °C |
| Trigger | start key; time; threshold |
| Battery Capacity | 1 sec interval = 30 h battery |
| Display | 4 columns, green LCD |
| Interface | PCMCIA card and RS 232 |
| Thermal Barrier | |
| Dimensions | 245 x 209 x 101 mm (9.6 x 8.2 x 4 in) |
| Weight | 4.1 kg (9 lbs) |
| Maximum Duration | at 100 °C 90 min; at 150 °C 65 min; at 200 °C 45 m |

Accessories

| Cat. No. | Description | |
|----------|------------------------------------|--|
| E-3310 | temp-chart Software | |
| E-3321 | Thermal Barrier | |
| E-3331 | PCMCIA Card Reader | |
| E-3336 | Printer Interface Box | |
| E-3335 | Printer with Printer Interface Box | |
| E-3340 | Printer | |

Note: Please check page 152 for a complete listing of accessories.



You can upgrade the temp-gard basic with our temp-chart software for a full analysis of your temperature profile. See pages 155 - 156



For Calibration Services see page 174.

